This part list contains the service parts for the air cooled, water cooled and remote air cooled C1448, C1848, C2148 ice machines.

To avoid costly and time consuming errors, double check the model and voltage before ordering a part.

The above have been manufactured in several voltages, which are designated by a voltage code at the end of the model number. Codes used included:

- •-32 = 208-230/60/1
- $\bullet$ -3 = 208-230/60/3
- $\bullet$ -6 = 230/50/1
- $\bullet$ -63 = 230/380-420/50/3

Note: These abbreviations are used in this list:

- AC = Air Cooled
- ■WC = Water Cooled
- •RC = Remote Cooled
- HGV = Hot Gas Valve
- ●TXV = Thermostatic Expansion Valve
- Volt = Voltage
- Sol Vlv = Solenoid Valve
- Hdwe = Hardware

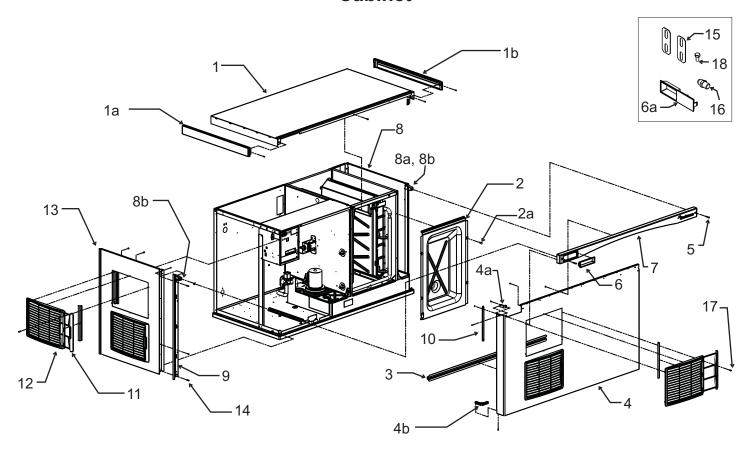
#### **Table of Contents**

Cabinet	Page 2
Interior Parts · · · · · · · · · · · · · · · · · · ·	Page 3
Evaporator Compartment · · · · · · · · · · · · · · · · · · ·	Page 4
Air Cooled Refrigeration System · · · · · · · · · · · · · · · · · · ·	Page 5
Air Cooled Mechanical & Electrical · · · · · · · · · · · · · · · · · · ·	Page 6
Water Cooled Refrigeration System · · · · · · · · · · · · · · · · · · ·	Page 7
Remote Refrigeration System · · · · · · · · · · · · · · · · · · ·	Page 8
Electrical & Control Box - 3, -6, -32 · · · · · · · · · · · · · · · · · · ·	Page 9
Electrical & Control Box, 400 volt, 50 Hz. 3 phase w/neutral (-63) · · · · · · · · · · · · · · · · ·	Page 10
Compressors	Page 11
Compressor Mounting Hardware · · · · · · · · · · · · · · · · · · ·	Page 11
Crankcase Heaters · · · · · · · · · · · · · · · · · · ·	Page 11
Remote Condenser, ERC311 and ERC611 · · · · · · · · · · · · · · · · · ·	Page 12

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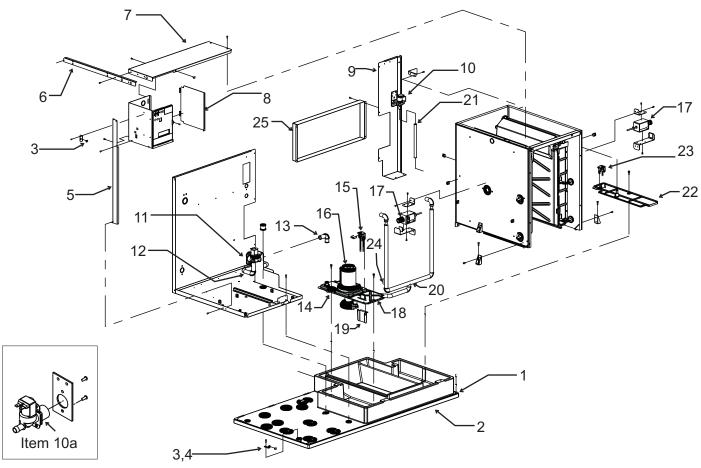
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### Cabinet



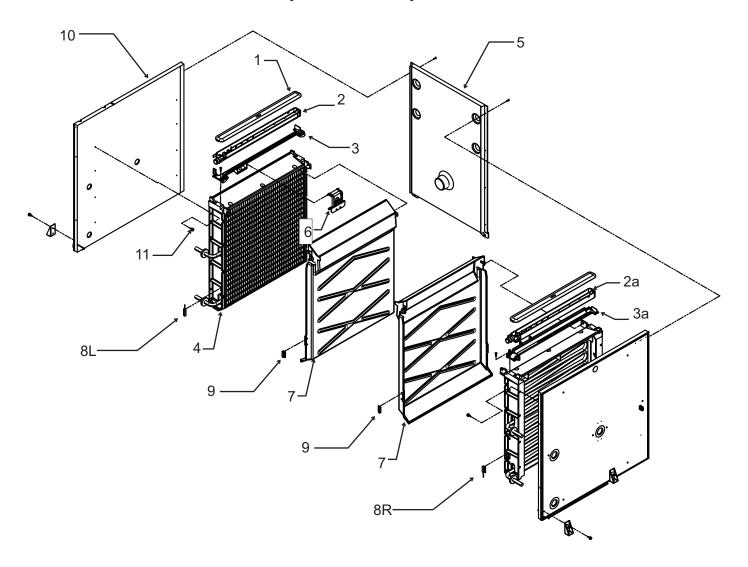
Item	Part		8	A38553-022	Right side panel assy
Number	Number	Description	8a	02-4215-01	Receptacle
1	A38941-023	Top panel, w/trim strips	8b	03-3804-01	Screw receptacle
1a	02-4221-01	Left trim strip	9	02-4067-03	Side panel support
1b	02-4221-02	Right trim strip		for water cool 02-4067-04	ed and remote models Side panel support
2	02-4184-01	Evaporator cover		for air cooled	
2a	03-0727-05	Screw	10	A39222-001	Filter guide
3	A39045-001	Front panel stiffener	11	02-4212-01	Air filter
4	A38552-025	AC Front panel assembly,	12	02-4224-01	Louver panel
	includes filters labels.	s, trim strip, gussets and	12a	A39238-001	Louver bracket
	A38552-024	WC, or RC front panel	13	A38551-023	Left side panel, AC
	assembly, incl labels	udes trim strip, gussets and		A38551-024	Left side panel WC, RC
4a	02-4216-01	Top gusset	14	03-1404-12	Screw
4b	02-4217-01	Bottom gusset	15	A30911-015	Machine straps
5	03-1735-03	Screw, front panel	16	16-0355-00	Inlet water fitting, flare
6	02-4284-01	Bezel, full window	17	03-1419-17	Flat head screw
6a	02-4284-02	Bezel, partial window	18	03-1405-15	Screw
7	02-4214-03	Trim strip			

#### **Interior Parts**



		0, 1			
Item	Part		15	A39030-021	Water level sensor
Number	Number	Description	16	12-2920-22	Water pump
1	15-0411-00	Strike	17	12-2934-22	Harvest assist solenoid
2	no number	Base, insulated	18	02-4178-01	Reservoir cover
3	03-3804-01	Receptacle	19	02-4332-01	Sensor cover
4	A38732-001	Side panel mount	20	02-4182-01	Pump hose
5	A38629-001	Strut	21	13-0674-02	·
6	A38582-001	Brace	۷1	15-0821-01	Fill hose order by ft (18") Fill hose, -6 CE models
7	A39281-001	Control box top	22	02-4175-01	Rt side res cover
8	A38537-001	Control box side	23	A39030-022	Level sensor
9	A38680-001	Right back panel	24	11-0572-21	Temp probe assy
10	12-2922-02 12-2912-01	Inlet water sol vlv, 230 volt Water valve rebuild kit	25	A38681-001	Chase cover
10a	11-0568-02	Inlet water sol vlv, CE mod			
11	11-0564-02	Purge valve, 230 volt			
12	A38862-002	Drain tube			
13	A38862-001	Drain hose			
14	02-4177-01	Water pump bracket			

### **Evaporator Compartment**

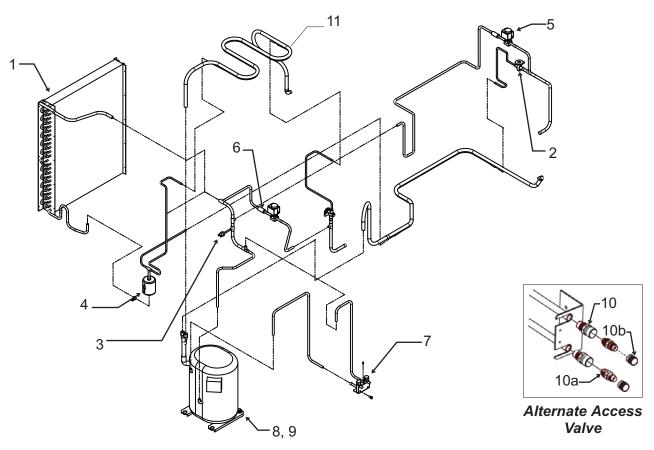


Item	Part		6	A39031-021	Ice thickness sensor
Number	Number	Description	7	02-4100-23	Curtain
1	02-4065-01	Water distributor cover	8L	11-0563-06	Curtain switch, left
2	02-4064-01	Water distributor, left	8R	11-0563-03	Curtain switch, right
2a	02-4064-02	Water distributor, right	9	11-0563-02	Curtain switch magnet
3	02-4205-01	Mounting bracket, left	10	13-0943-01	Gasket tape
3a	02-4205-02	Mounting bracket, right	11	03-3868-01	Screw
4	see table	Evaporator	Note: Ite	m 7 includes ite	m 9, shipped loose.

	small cube	medium cube
Right	A38628-023	A38628-024
Left	A38628-021	A38628-022

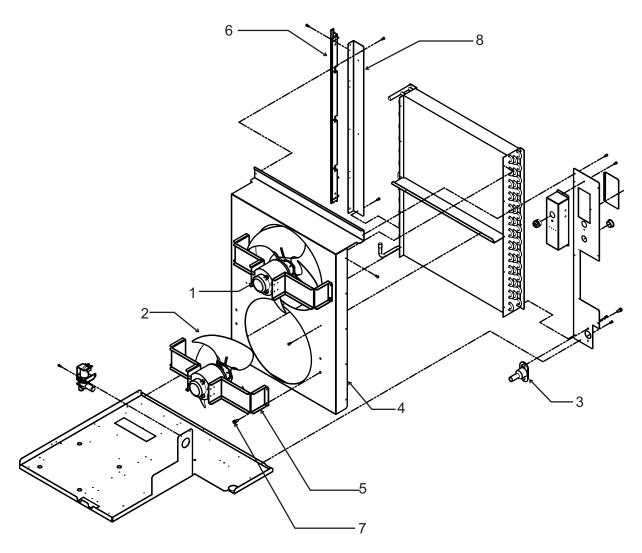
5 A38677-001 Back wall

### **Air Cooled Refrigeration System**



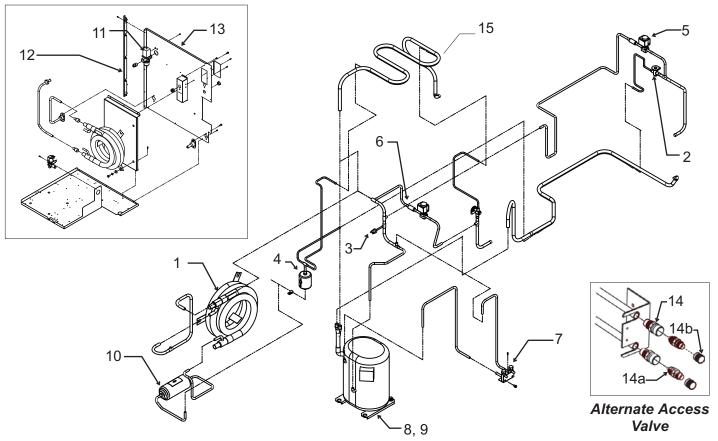
Item	Part		Alterna	ate Access Valv	e, use began 4/08		
Number	Number	Description	10	16-1137-01	Valve body		
1	18-8892-01	Condenser, AC	10a	16-1139-01	Core		
2	16-1130-01	TXV	10b	16-1140-01	Сар		
	02-4045-01	Insulation Danfoss TXV	11	A38736-001	Left suction line heat ex		
3	11-0566-22	Fan cycle pressure sw.					
4	02-3319-01	Dryer					
5	11-0493-01	Hot gas valve, 230 volt					
	12-2719-22	230 volt coil					
	12-2733-30	HGV rebuild kit	HGV rebuild kit				
6	16-1063-01	Strainer					
7	16-0832-20	Access valve					
	16-0832-03	Port cap					
	16-0832-02	Stem cap					
8	see page 10	Compressors					
9	see page 10	Compressor mounting hdw					

### **Air Cooled Mechanical & Electrical**



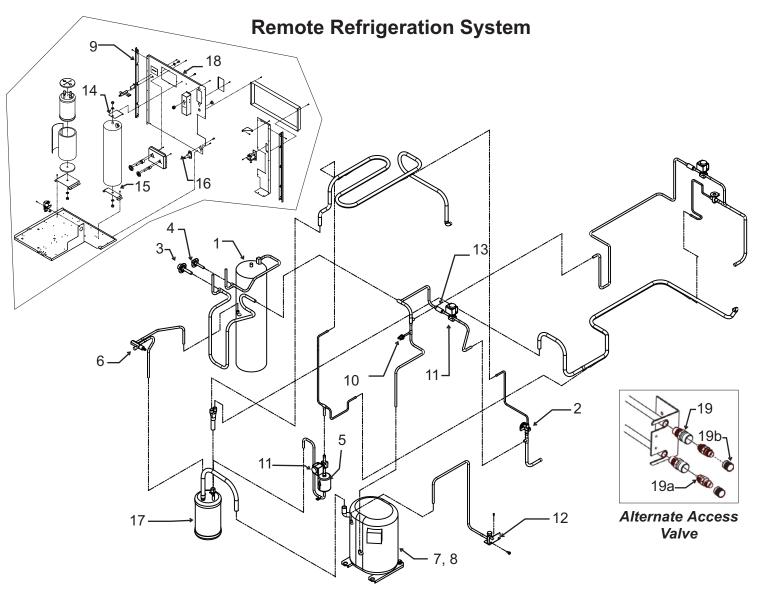
ltem	Part	
Number	Number	Description
1	18-8927-01	Fan motor
2	18-8882-01	Fan blade
3	02-3692-21	Drain adapter - also for WC and RC
4	A38682-001	Fan shroud
5	A38554-001	Fan motor bracket
6	02-4067-04	Side panel support - AC
7	03-1645-01	Screw
8	A38741-001	AC bracket

### **Water Cooled Refrigeration System**



Item	Part		11	11-0478-01	Water
Number	Number	Description	regulating	ı valve,	
1	18-8865-21	Condenser, WC C1448.			C1448W, C1848W
	C1848			11-0478-02	Water regulating valve
	18-8931-21	Condenser, WC C2148			C2148W
2	16-1130-01	TXV	12	02-4067-03	Side support
	02-4045-01	insulation Danfoss TXV	13	A38606-001	Back panel, WC
3	11-0501-21	High pressure sw.	Alternate	Access Valve,	use began 4/08
4	02-3319-01	Dryer	14	16-1137-01	Valve body
5	11-0493-01	Hot gas valve, 230 volt	14a	16-1139-01	Core
	12-2719-22	230 volt coil	14b	16-1140-01	Сар
	12-2733-30	HGV rebuild kit	15	A38736-001	Left suction line heat ex
6	16-1063-01	Strainer			
7	16-0832-20	Access valve			
	16-0832-03	Port cap			
	16-0832-02	Stem cap			
8	see page 10	Compressors			
9	see page 10	Compressor mounting hdw			
10	02-2628-02	Receiver			
		Anril	2008		

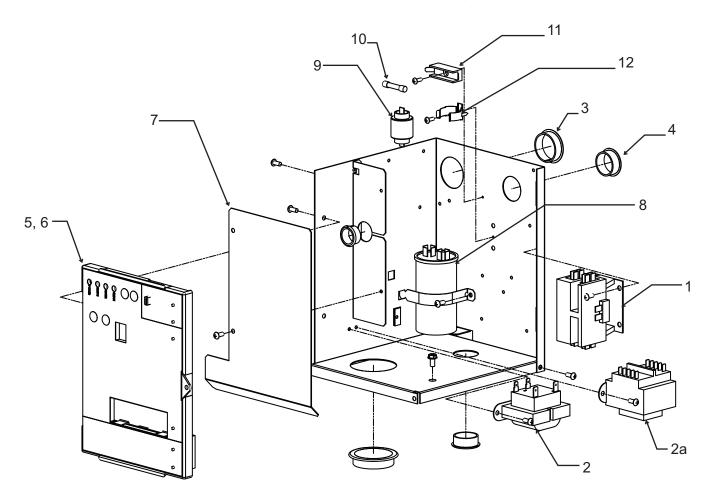
April 2008 Page 7



Item	Part		11	11-0493-01	Liquid line valve or HGV,
Number	Number	Description			230 volt
1	16-1026-01	Receiver	12	16-0832-20 16-0832-03	Access valve Port cap
2	16-1130-01	TXV		16-0832-02	Stem cap
	02-4045-01	insulation Danfoss TXV	13	16-1063-01	Strainer
3	16-0850-01	Discharge quick connect	14	A37211-001	Top receiver bracket
4	16-0850-03	Liquid quick connect	15	A37212-001	Bottom receiver bracket
5	02-3319-02	Drier	16	02-3692-21	Drain adapter
6	16-1030-01	Liquid line access valve	17	16-1122-21	Accumulator, kit
7	see page 10	Compressors	w/insul	ation	
8	see page 10	Compressor mounting hdw	18	A38679-001	Back panel, remote
8a	see page 10	Crankcase heater	Alternate	Access Valve,	use began 4/08
	. •		19	16-1137-01	Valve body
9	02-4067-03	Side panel support,	19a	16-1139-01	Core
10	11-0501-22	High pressure cut out	19b	16-1140-01	Cap

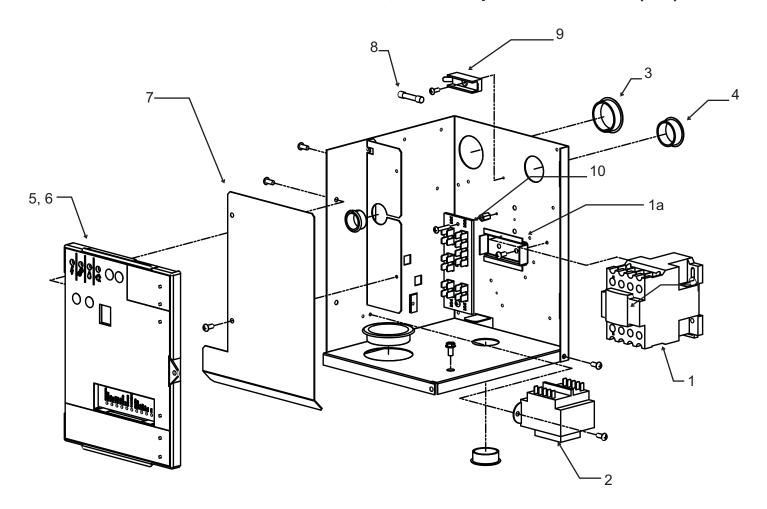
April 2008 Page 8

### Electrical & Control Box - 3, -6, -32



Item	Part		10	12-2686-01	Fuse, 50 Hz only
Number	Number	Description	11	12-2687-01	Fuse holder
1	12-2469-02	Contactor, 230, single ph	12	18-8840-02	Bracket
	12-2533-01	Contactor, three phase	Wiring Ha	arnesses (not ill	ustrated)
2	12-2924-02	Transformer, 230 volt	13	12-2931-01	Power harness, A & W
2a	12-2639-01	Transformer, 50 Hz		12-2931-02	Power harness, Remote
3	12-1213-11	Snap bushing	Power	harness connec	cts to J1 on controller
4	12-1213-15	Snap bushing	14	12-2937-01	Hi voltage harness, A & W
5	11-0550-24	Service controller, fits all		12-2938-01	Hi voltage harness, Rem
		Prodigy cubers		12-2944-01	Hi voltage, 50 Hz A & W
6	02-4076-01	Control box door		12-2944-02	Hi voltage, 50 Hz, Rem
	02-4189-01	Overlay label	Hi volta	ige harness has	s the 8 pin connector
7	A39216-001	Barrier	15	12-2928-02	Water level sensor harness
8	see next page	e Run capacitor			
9	see next page	e PTCR -			

#### Electrical & Control Box, 400 volt, 50 Hz. 3 phase w/neutral (-63)



Item	Part	
Number	Number	Description
1	12-3010-01	Contactor, 400 v 3 ph.
1a	A39511-001	Bracket
2	12-2639-01	Transformer, 50 Hz
3	12-1213-11	Snap bushing
4	12-1213-15	Snap bushing
5	11-0550-24	Service controller, fits all Prodigy cubers
6	02-4076-01	Control box door
	02-4189-01	Overlay label
7	A39216-001	Barrier
8	12-2686-01	Fuse, 50 Hz only
9	12-2687-01	Fuse holder
10	A25981-001	Terminal board

Wiring Harnesses (not illustrated)

11 12-2944-02 Hi voltage, 50 Hz, Rem
Hi voltage harness has the 8 pin connector
12 12-2928-02 Water level sensor harness

#### **Compressors**

Model	Electrical	Compressor	Run Capacitor	PTCR
C1448-32	208-230/60/1	18-8749-22	18-1902-55	18-8840-01
C1448-6	230/50	18-8749-27	18-1902-55	18-8840-01
C1448-3	208-230/60/3	18-8749-24	_	-
C1848-32	208-230/60/1	18-8751-23	18-1902-56	18-8840-01
C1448-63	230/380-420/50/3	18-8749-11	-	-
C1848-6	230/50	18-8751-27	18-1902-56	18-8840-01
C1848-3	208-230/60/3	18-8751-25	-	-
C2148-32 - WC	208-230/60/1	18-8930-24	18-1902-27	18-8840-01
C2148-6 - WC	230/50	18-8930-26	18-1902-59	18-8840-01
C2148-3 - WC	208-230/60/3	18-8930-25	-	-
C2148-32 - RC	208-230/60/1	18-8923-22	18-1902-27	18-8840-01
C2148-6 - RC	230/50	18-8923-26	18-1902-59	18-8840-01
C2148-3 - RC	208-230/60/3	18-8923-23	-	-

#### **Compressor Mounting Hardware**

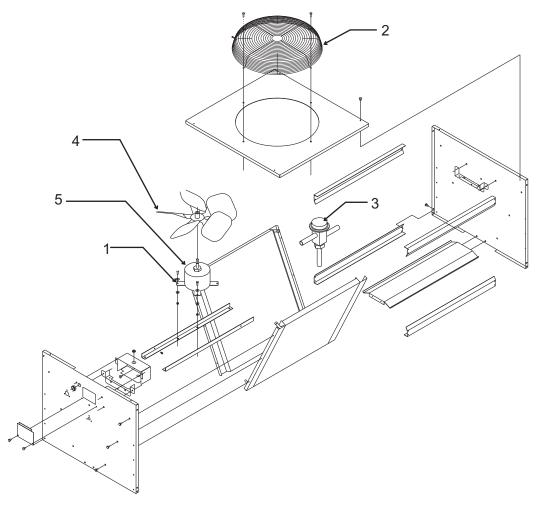
Model	Bolt	Washer	Grommet	Sleeve
C1448, C1848	03-1420-20	03-1407-07	18-2300-27	18-2300-26
C2148	03-1405-20	03-1407-07	18-2300-27	18-2300-26

#### **Crankcase Heaters**

Model	Crankcase heater*
C1448R, C1848R, C2148R	18-2308-01

<sup>\*</sup> Included with replacement compressor

### Remote Condenser, ERC311 and ERC611



Item	Part			
Number	Number	Description		
1	03-1405-08	Screw		
2	02-3575-01	Fan guard		
3	16-1044-01	Headmaster		
4	18-8816-01	Fan blade - ERC311		
	18-8820-01	Fan blade - ERC611		
5	12-2651-01	Fan motor - ERC311		
	12-2717-01	Fan motor - ERC611		
Not Shown:				
	A37169-001	Leg		
	A37170-001	Leg brace - ECR311		
	A37296-001	Leg brace - ERC611		
	03-1645-01	Screw for legs		
	16-0850-01	Quick connect, discharge		
	16-0850-03	Quick connect, liquid		